

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					120 QC 4	1 pcs
				QC 4 - 28		
				QC 4 - 38		
				QC 4 - 42		
				QC 4 - 58		
				QC 4 - 6		
				QC 4 - 69	JRB	
				QC 4 - 9		
				QC 4 - 46		
130 Packaging 3-1 - Stock - B4B	1 pcs	12/21/18	0.00 0.00	Packaging 3 - 1 - B4B	JRB	
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	12/21/18	0.00 0.00	DC - 1 - B4B	DAG 21 APR 05 2019	
				DC - 2 - B4B	2-02 DAG	
140 QC 21 - FG	1 pcs	12/21/18	0.00 0.00	QC 21 - FG - 21	21 APR 05 2019	
				QC 21 - FG - 70	3-35	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - Identify and pack for shipping as per PPP D130-1046-111 Location: _____						
135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-111 CHG001						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144534
D5605-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5053108
D5631-1	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126000
LN9016-06K	Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5126521
LN9025-0610K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5150409
LN9025-0620K	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5142472
LN9037-06075	Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124411
LN9338-06	Nut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5139523
LN9386-06018A	Bolt, Titanium	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5124412

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5556-041	1	0	0
	D5605-1	2	12	0
	D5631-1	2	10	0
	LN9016-06K	6	47	0
	LN9025-0610K	2	0	0
	LN9025-0620K	2	50	0
	LN9037-06075	2	16	0
	LN9338-06	2	18	0
	LN9386-06018A	6	18	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D130-1046-111
Job Sheet 186514



Part No: D130-1046-111

Job Qty: 1 ea

Part Name: EC130/H130 Cable Cutter Upper Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D130-1046-111 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-5		
120	QC	1 pcs		12/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		12/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		

Part Op **130** - Identify and pack for shipping as per PPP D130-1046-111 Location: _____
Descriptions: **135** - Photocopy bluefile & type labels per PPP D130-1046-111 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
D5605-1	Spacer	2 Ea (2 ea)	90-Start up Operation	
D5631-1	Spacer	2 Ea (2 ea)	90-Start up Operation	
LN9016-06K	Washer	6 pcs (6 ea)	90-Start up Operation	
LN9025-0610K	Washer	2 pcs (2 ea)	90-Start up Operation	
LN9025-0620K	Washer	2 pcs (2 ea)	90-Start up Operation	
LN9037-06075	Bolt	2 pcs (2 ea)	90-Start up Operation	
LN9338-06	Nut	2 pcs (2 ea)	90-Start up Operation	
LN9386-06018A	Bolt, Titanium	6 pcs (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5556-041	1	1	0
	D5605-1	2	10	0
	D5631-1	2	12	0
	LN9016-06K	6	70	0
	LN9025-0610K	2	48	0
	LN9025-0620K	2	20	0
	LN9037-06075	2	18	0
	LN9338-06	2	0	0
	LN9386-06018A	6	24	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Part Specifications
Specifications could not be found.

Plex 11/16/18 11:22 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								